

DART AEROSPACE LTD	Work Order:	40043
Description: OUTER TUBE	Part Number:	PB 674 300(-233)
Inspection Dwg:	Rev: B1	Page 1 of 1

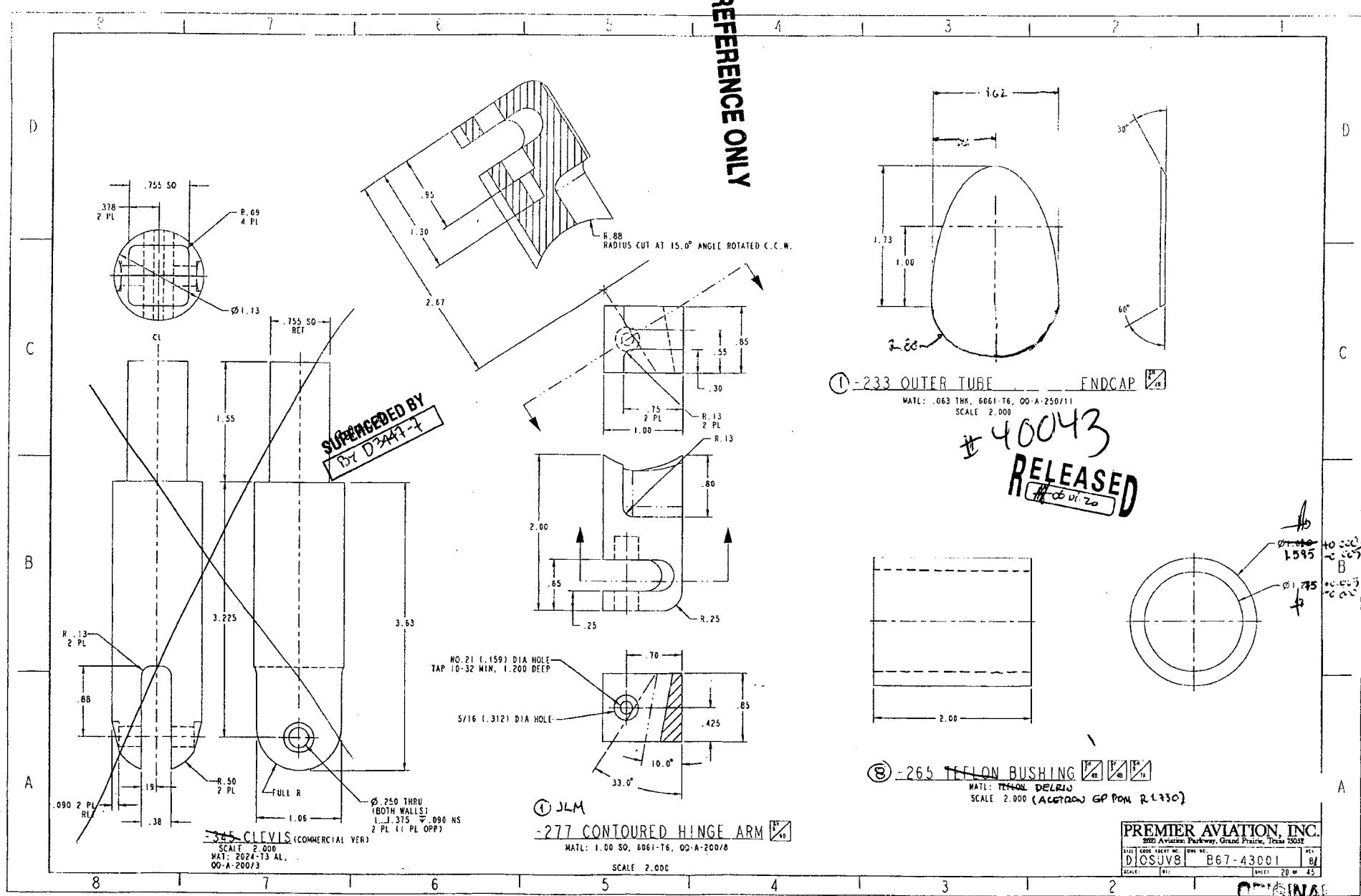
PB 6743001-233 pg 20

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>BS</u>	Audited by: <u>CD</u>	Prototype Approval: <u>u</u>
Date: <u>8-6-25</u>	Date: <u>08/06/25</u>	Date: <u>7</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 24/06/2008 1:38:56 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTER TUBE

Job Number: 40043

Part Number: PB6743001233

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/07/10 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-07-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 24/06/2008 1:38:56 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: OUTER TUBE		
Job Number	: 40043					
Estimate Number	: 13406					
P.O. Number	:			Part Number	: PB6743001233	
This Issue	: 24/06/2008		S.O. No.	: B67-43001 P.20		
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type	: SMALL /MED FAB		
Previous Run	:			Drawing Revision	: B1	
Written By	:			Material	:	
Checked & Approved By	: <u>MF 08-06-24</u>			Due Date	: 01/07/2008	
Comment	: est rev A new issue 08.06.19 DD verified: EC			Qty:	5	Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S063	6061-T6 .063 Sheet
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Comment: Qty.: 0.0300 sf(s)/Unit Total : 0.1502 sf(s)

6061-T6 .063 Sheet

batch: 08 279 HB 8-6-25

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1

Prog Rev: B1

HB 8-6-25

(b)

2-Deburr if necessary

08/06/25 (b) t/m

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 8-6-25

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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S 08/06/25 (b)

Comment: SECOND CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Part E

MF 08-07-09